

Nonlinear Mixed-Integer Programming - the MILP perspective

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Mathematics for key technologies



The Beginning of Linear Programming

(G. Dantzig, Linear Programming, Oper Res 50, 42-47, 2002)

- ▶ George Dantzig's talk on „Programming in a Linear Structure“ (meeting of the Econometric Society, Univ. of Wisconsin in Madison), 1948.
- ▶ Harold Hotelling objected „...but we all know the world is nonlinear“.
- ▶ John von Neumann defended the flustered young Dantzig, saying that „if one has an application that satisfied the axioms of the model, then it can be used, otherwise not.“
- ▶ Hotelling was right: The world is highly nonlinear.
- ▶ But: Systems of linear inequalities allow an approximation of most kinds of nonlinear relations encountered in practical applications.



George Dantzig (1913-2005)



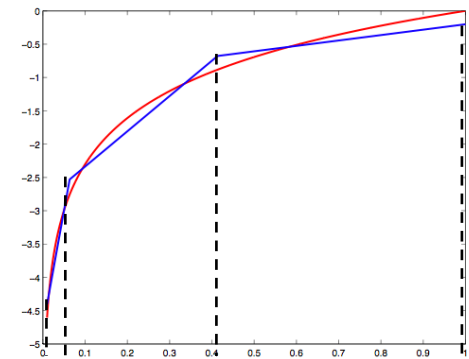
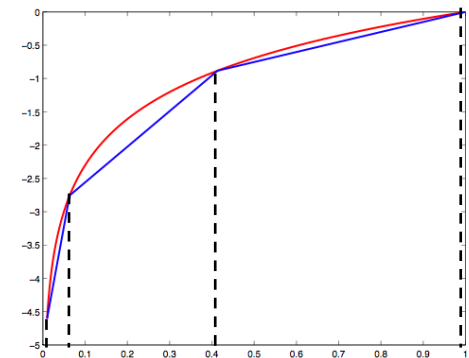
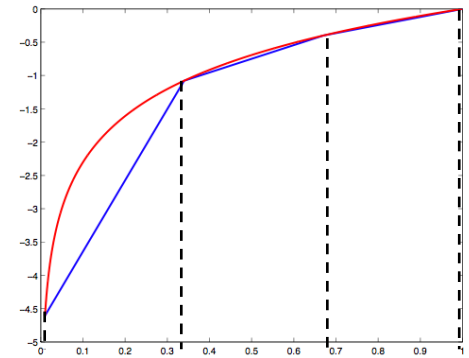
Harold Hotelling (1895-1973)



John von Neumann (1903-1957)

Piecewise Linear (Affine) Approximation

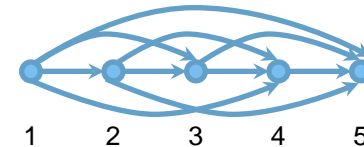
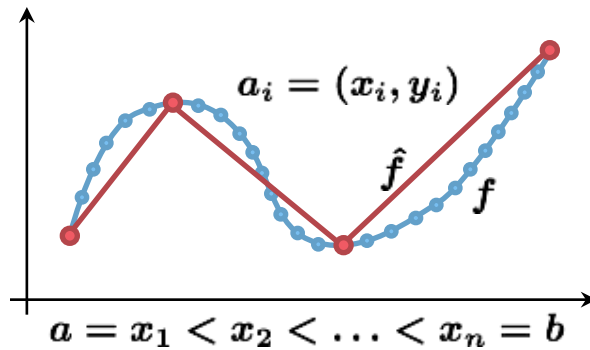
- ▶ In one dimension, a nonlinear function can be approximated by a sequence of piecewise linear functions (linear splines).
- ▶ The question is where to place the interpolation nodes for a given nonlinear function.
 - ▶ Equidistant interpolation.
 - ▶ Adaptive interpolation.
 - ▶ Adaptive approximation.
- ▶ This is a classical well-studied problem in numerical analysis, see for instance the textbook:
 - ▶ C. de Boor, *A practical guide to splines*, Springer, 1978.
- ▶ To apply these methods the function has to be „nice“ (i.e., twice continuous differentiable)



Piecewise Linear Approximation and Shortest Paths

(H. Imai, M. Iri, An optimal algorithm for approximating a piecewise linear function, J Inf Proc 9, 159-162, 1986)

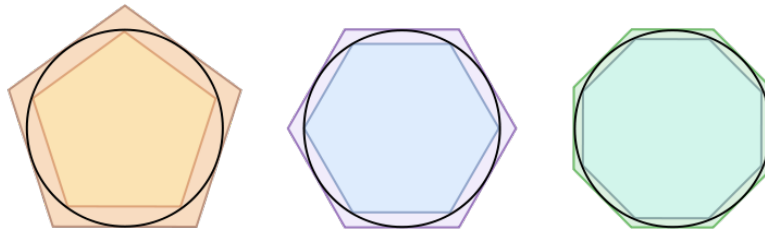
- ▶ Assume a continuous function $f : [a, b] \rightarrow \mathbb{R}$ is given by a huge table of measurements, and linear interpolation between two measurements.
- ▶ We want to replace it by an approximation $\hat{f} : [a, b] \rightarrow \mathbb{R}$ using a smaller table.



- ▶ Weighted digraph $D = (V, A, c)$ with $V = \{1, \dots, n\}$ and $A = \{(i, j) : i < j\}$
- ▶ Select parameters $\alpha, \beta > 0$
 - ▶ α : cost per segment
 - ▶ β : cost for approximation error
- ▶ Define total cost per segment as $c_{i,j} := \alpha + \beta \left(\sum_{k=i}^j (f(x_k) - \hat{f}(x_k))^2 \right)$
- ▶ A shortest path from a to b in D is the desired approximation.

Piecewise Linear Approximation - An Ancient Idea

- ▶ The perhaps first mathematician who used piecewise linear approximation was Archimedes of Syracuse (287 BC-212 BC).
- ▶ He considered regular n-gons for an approximative computation of π .

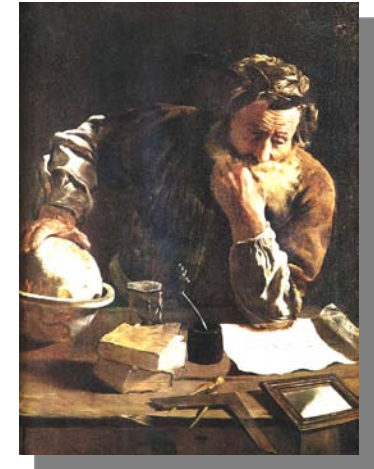


source: wikipedia

- ▶ With $n = 96$ Archimedes achieved the bounds

$$3.1408450 \approx 3\frac{10}{71} < \pi < 3\frac{10}{70} \approx 3.1428571$$

- ▶ Liu Hui (220-280): 192-gon and 3072-gon.
- ▶ Zu Chong-Zhi (429-500): $3 \cdot 2^{12} = 12288$ -gon.
- ▶ Jamshid Masud Al-Kashi (1380-1429): $3 \cdot 2^{28}$ -gon.
- ▶ 1596 Ludolph van Ceulen computed the first 35 digits of π using Archimedes method on a 2^{62} -gon. It took him 30 years of his life.



Archimedes, 1620
Domenico Fetti (1589-1624)



Ludolph van Ceulen
(1540-1610)

The Incremental Method

(H. Markowitz, A. Manne, On the solution of discrete programming problems, *Econometrica* 25, 84-110, 1957)

▶ Idea: „Filling“ of intervals

▶ Variables:

▶ $w_i \in \{0,1\}$

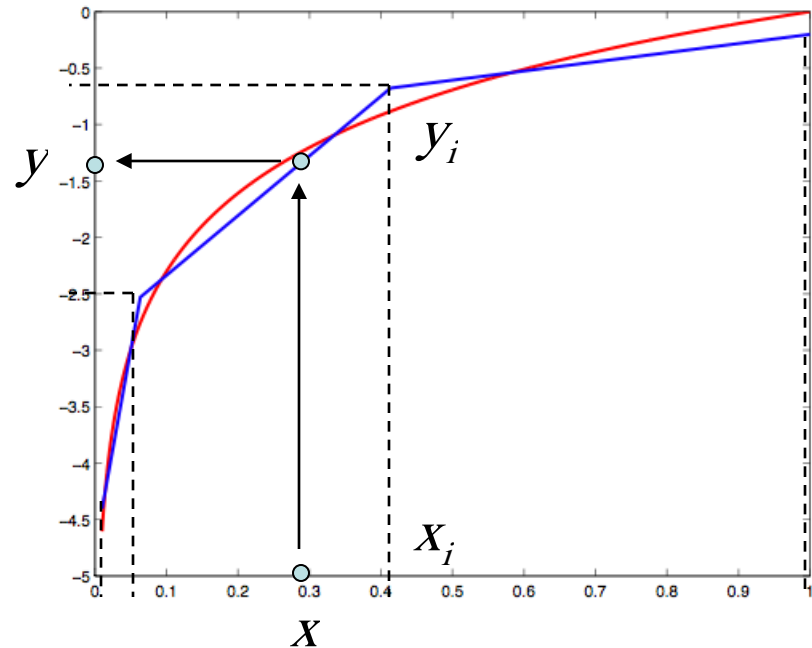
▶ $\delta_i \in [0,1]$

▶ Constraints:

$$w_i \geq \delta_i \geq w_{i+1}$$

$$X = x_0 + \sum_{i \in I} (x_i - x_{i-1}) \delta_i$$

$$y = y_0 + \sum_{i \in I} (y_i - y_{i-1}) \delta_i$$



$$\delta_1 = 1 \quad \delta_2 = 0.7 \quad \delta_3 = 0$$

$$w_1 = 1 \quad w_2 = 1 \quad w_3 = 0$$

The Convex Combination Method

(G. Dantzig, On the significance of solving linear programming problems with some integer variables, *Econometrica* 28, 30-44, 1960)

▶ Idea: Selection of exactly one interval

▶ Variables:

▶ $w_i \in \{0,1\}$

▶ $\lambda_i \in [0,1]$

▶ Constraints:

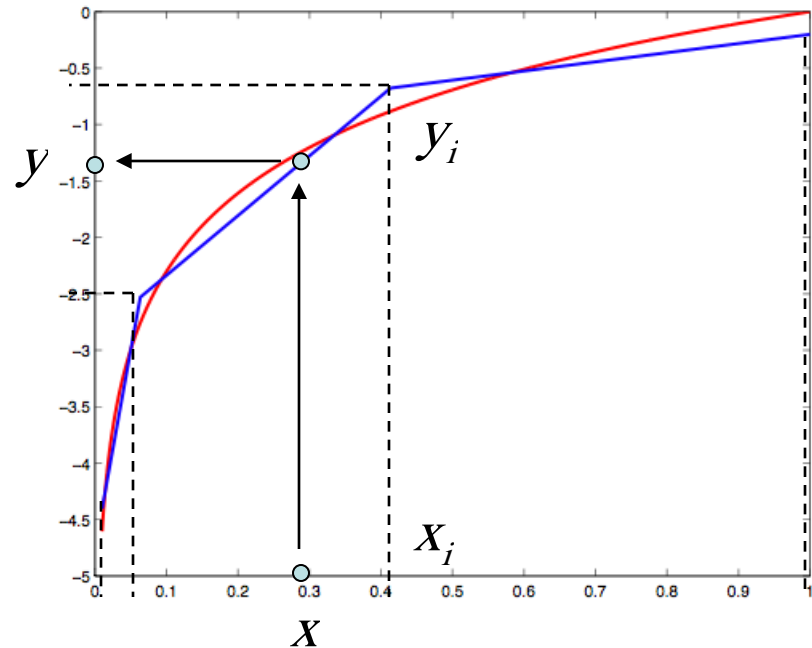
$$\sum_{i \in I} w_i = 1$$

$$\lambda_0 + \sum_{i \in I} \lambda_i = 1$$

$$w_i \leq \lambda_{i-1} + \lambda_i$$

$$x = x_0 \lambda_0 + \sum_{i \in I} x_i \lambda_i$$

$$y = y_0 \lambda_0 + \sum_{i \in I} y_i \lambda_i$$



$$\lambda_0 = 0$$

$$\lambda_3 = 0$$

$$\lambda_1 = 0.3 \quad \lambda_2 = 0.7$$

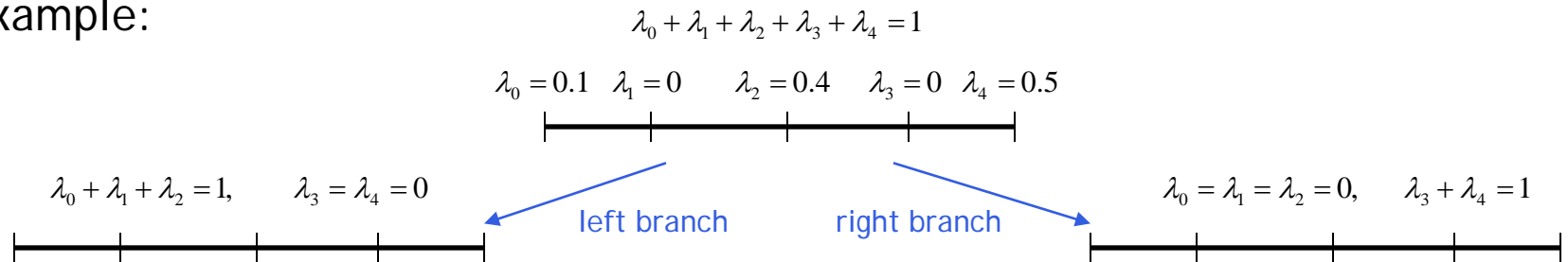
$$w_1 = 0 \quad w_2 = 1$$

$$w_3 = 0$$

Special Ordered Sets (SOS2)

(E.M.L. Beale, J.J.H. Forrest, Global Optimization Using Special Ordered Sets, Math Prog 10, 52-69, 1976)

- ▶ Binary variables in the convex combination model were only introduced to model a logical relation:
 - ▶ At most two lambda variables are nonzero.
 - ▶ Nonzero lambda variables must be adjacent.
- ▶ Beale and Tomlin (1970) introduce SOS2 to handle this constraint implicitly in a branch-and-bound framework, without an explicit use of binary variables and constraints.
- ▶ Example:



- ▶ Modern modeling languages / MILP solvers offer SOS2 as a built-in feature.
- ▶ Example (Zimpl):

```
Terminal — vim — 60x5
var lambda[I] real >= 0 <= 1;
sos my_sos_constraint: type2: sum <i> in I do i * lambda[i];
```

Dealing with Functions of Several Variables

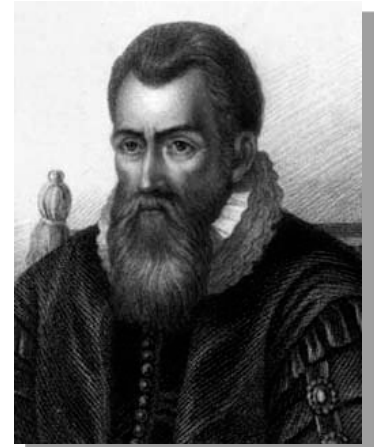
- ▶ Sometimes multivariate functions can be reduced to a sequence of univariate functions.
- ▶ Example: $z = x^a \cdot y^b$.
- ▶ Here we can use an idea of John Napier from 1614: „*Mirifici logarithmorum canonis constructio*“.
- ▶ Assume $x, y > 0$. Then:
$$z = x^a \cdot y^b$$
$$\Leftrightarrow \ln z = \ln(x^a \cdot y^b) = a \ln x + b \ln y$$
- ▶ Instead of one bivariate function we have to approximate three univariate functions (by one of the methods discussed before):

$$\tilde{z} = \ln z$$

$$\tilde{x} = \ln x$$

$$\tilde{y} = \ln y$$

$$\tilde{z} = a\tilde{x} + b\tilde{y}$$



John Napier (1550-1617)

The Modelling Power of Conic Quadratic Programming

(A. Nemirovski, Lectures on Modern Convex Optimization, 2005)

- ▶ Some multivariate functions have a special structure that can be exploited for highly efficient approximations.
- ▶ A quadratic cone (also second order cone, coll. „ice-cream cone“) is the set described by

$$\sqrt{x_1^2 + x_2^2 + \dots + x_{n-1}^2} \leq x_n$$

- ▶ Many other constraints can be transformed into a SOC:

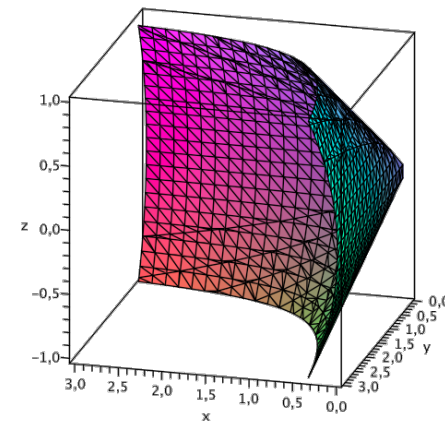
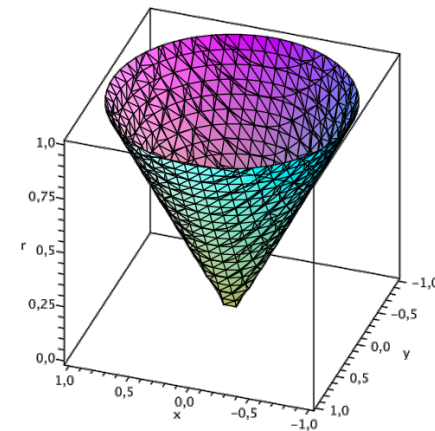
$$a \cdot b \geq c \Leftrightarrow \sqrt{x^2 + y^2} \leq z$$

where

$$x := \frac{1}{2}(a - b), \quad y := \sqrt{c}, \quad z := \frac{1}{2}(a + b)$$

- ▶ Further examples include the cone

$$z^T z \leq xy, \quad x, y \geq 0$$



Linear Approximations of Second Order Cones

(A. Ben-Tal, A. Nemirovski, On polyhedral approximations of the second-order cone, Math Oper Res 26, 193-205, 1998 & F. Glineur, Polyhedral approximation of the second-order cone: computational experiments, Tech Rep, 2000)

- ▶ Pure SOCPs can be solved by nonlinear (interior point) methods.
- ▶ When also integer constraints are present, linear approximations of the SOC should be considered.
- ▶ Clearly one can approximate the SOC in the original space by linear cones (i.e., the unit disc by an n-gon).
- ▶ The error is $\varepsilon = \cos(\frac{\pi}{n})^{-1} - 1$.
- ▶ For an accuracy of 10^{-4} we would need a 223-gon.
- ▶ A much better approximation is the following:

- ▶ Variables: $\alpha_i, \beta_i \in]-\infty, \infty[$
- ▶ Constraints: $\sqrt{x_1^2 + x_2^2} \leq x_3 \quad \langle \approx \rangle$

$$\alpha_0 = x_1$$

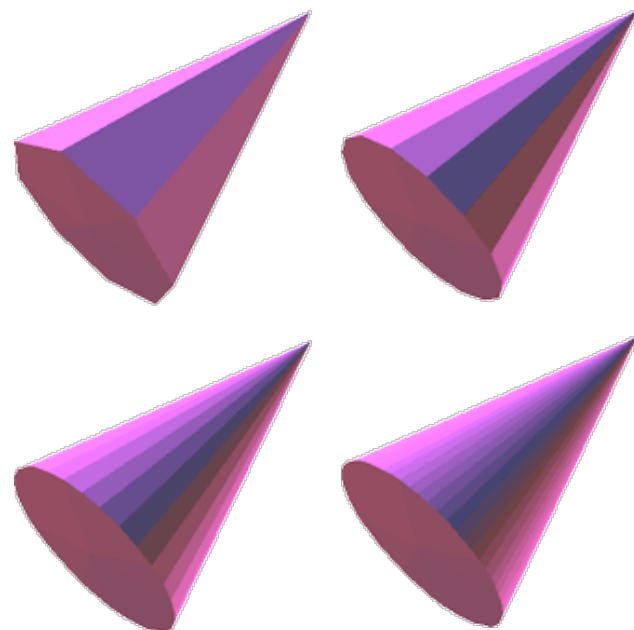
$$\beta_0 = x_2$$

$$\alpha_{i+1} = \cos(\frac{\pi}{2^i})\alpha_i + \sin(\frac{\pi}{2^i})\beta_i$$

$$\beta_{i+1} \geq \left| \sin(\frac{\pi}{2^i})\alpha_i - \cos(\frac{\pi}{2^i})\beta_i \right|$$

$$\cos(\frac{\pi}{2^I})\alpha_I + \sin(\frac{\pi}{2^I})\beta_I = x_3$$

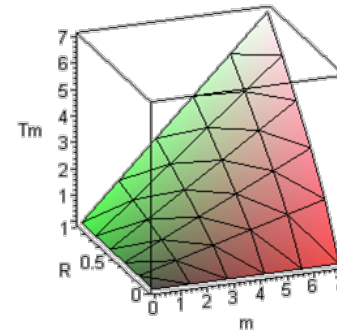
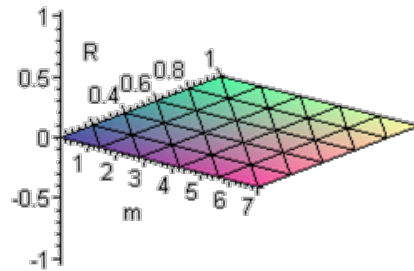
- ▶ Accuracy is $\varepsilon = \cos(\frac{\pi}{2^n})^{-1} - 1$.



Piecewise Linear Approximation of Multivariate Nonlinear Functions

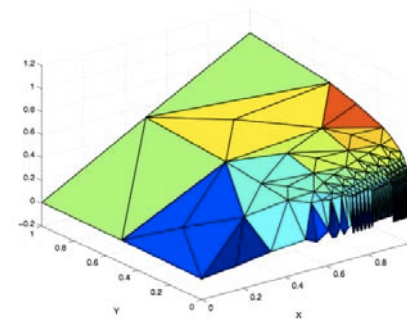
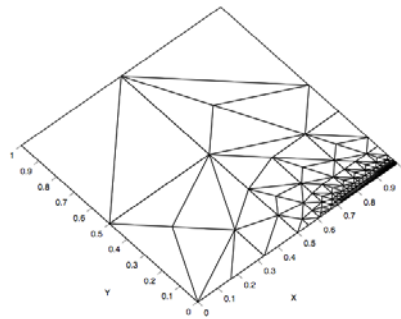
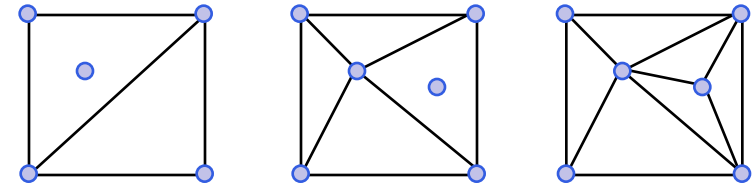
- ▶ If the function does not fit in that categories, one can apply a higher dimensional analogon of 1-d piecewise linear approximation.
- ▶ Prerequisite: Introduce a triangulation (in 2-d) or, in general, a decomposition of the domain in simplices.

- ▶ Equidistant:



- ▶ Adaptive:

- ▶ Delaunay triangulation of the domain.
- ▶ Find the point with maximum error.
- ▶ Introduce a new node there.
- ▶ Compute a refined Delaunay triangulation.



The Convex Combination Method in Higher Dimensions

- ▶ Idea: Selection of exactly one ~~interval~~ triangle

- ▶ Variables:

- ▶ $w_i \in \{0,1\}$

- ▶ $\lambda_i \in [0,1]$

- ▶ Constraints:

$$\sum_{i \in I} w_i = 1$$

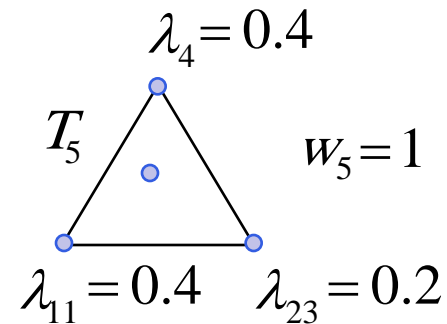
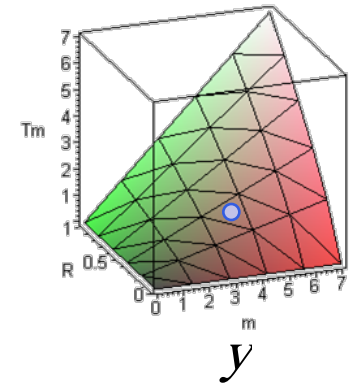
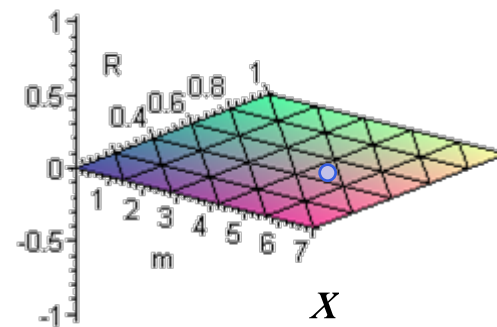
$$\lambda_0 + \sum_{i \in I} \lambda_i = 1$$

~~$$w_i \leq \lambda_{i-1} + \lambda_i$$~~

$$w_i \leq \sum_{j \in T_i} \lambda_j$$

$$x = x_0 \lambda_0 + \sum_{i \in I} x_i \lambda_i$$

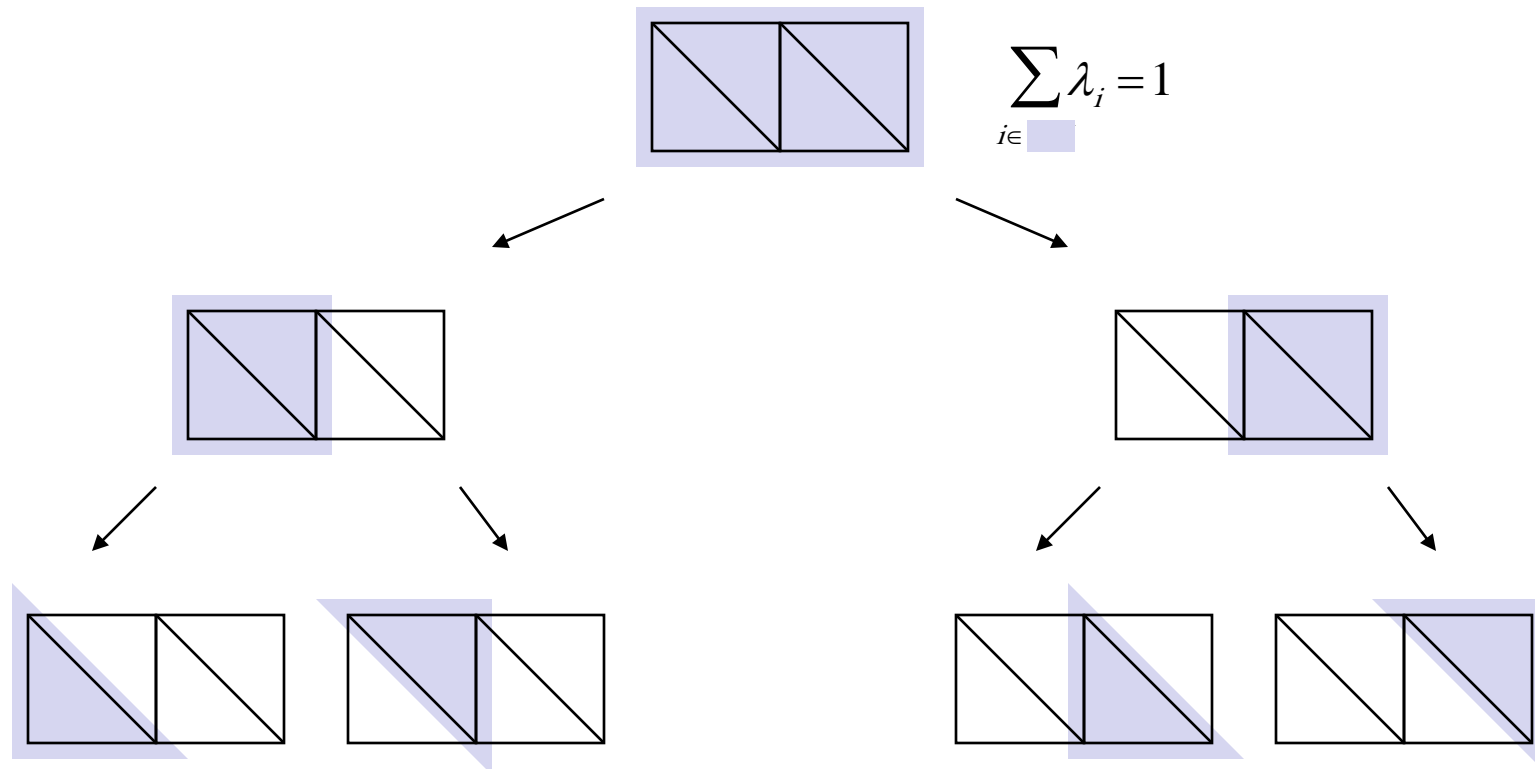
$$y = y_0 \lambda_0 + \sum_{i \in I} y_i \lambda_i$$



SOS Branching in Higher Dimensions

(A. Martin, M. Möller, S. Moritz, Mixed Integer Models for the Stationary Case of Gas Network Optimization, Math Prog B 105, 563-582, 2006)

- ▶ Similar to the 1-d case it is possible to remove the auxiliary binary variables and handle the SOS property within the branching.



The Incremental Method in Higher Dimensions

(D. Wilson, Polyhedral Methods for piecewise-linear functions, PhD Thesis, 1998)

▶ Idea: „Filling“ of triangles

▶ Variables:

▶ $w_i \in \{0,1\}$

▶ $\delta_i^1, \delta_i^2 \in [0,1]$

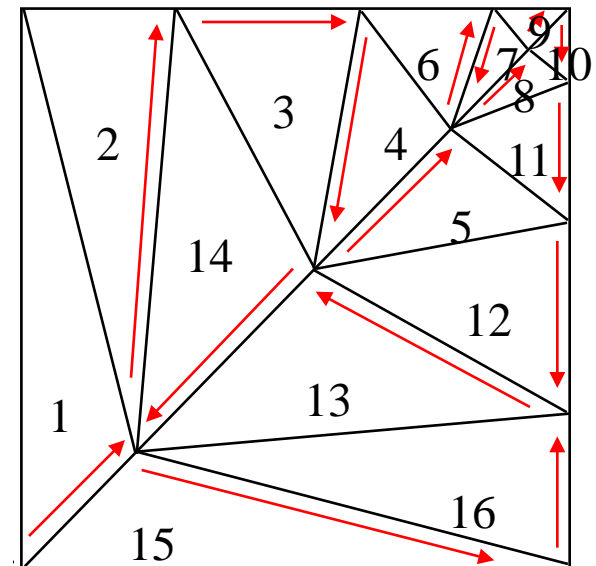
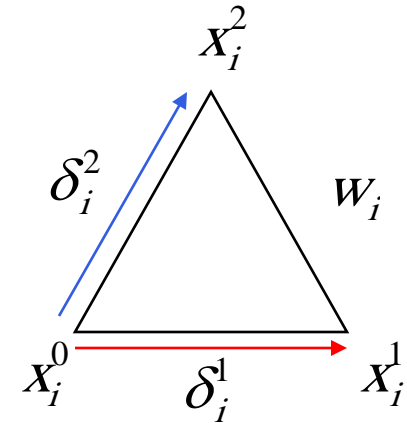
▶ Constraints:

$$\delta_i^1 \geq w_i \geq \delta_{i+1}^1 + \delta_{i+1}^2$$

$$x = x_0^0 + \sum_{i \in I} [(x_i^1 - x_i^0)\delta_i^1 + (x_i^2 - x_i^0)\delta_i^2]$$

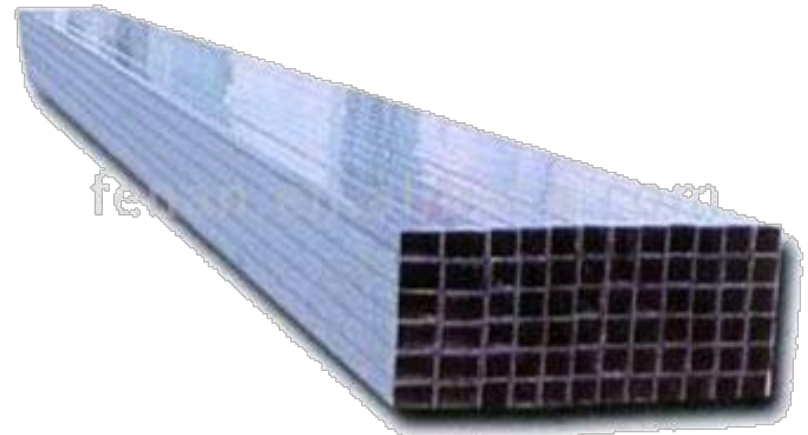
$$y = y_0^0 + \sum_{i \in I} [(y_i^1 - y_i^0)\delta_i^1 + (y_i^2 - y_i^0)\delta_i^2]$$

▶ Prerequisite: Ordering of the main direction



A Sheet Metal Design Task

- ▶ Design of square-tube conduits
 - ▶ Several square-shaped channels, surrounded by metal
 - ▶ Given cross section areas
 - ▶ Further engineering constraints
 - ▶ Design goals
 - ▶ Minimal material usage
 - ▶ Minimal deflection
 - ▶ Minimal torsion



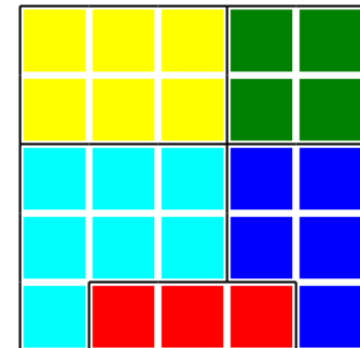
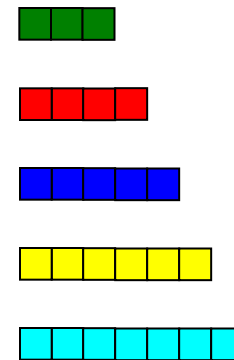
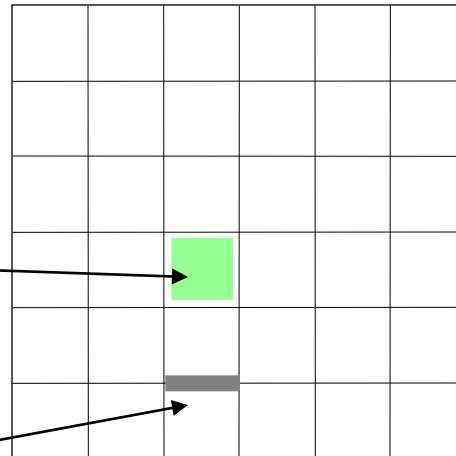
A Linear Mixed-Integer Model

(A. Fügenschuh, M. Fügenschuh, Integer Linear Programming Models for Topology Optimization in Sheet Metal Design, Math Meth Oper Res 68, 313-331, 2008)

- ▶ Discretize the design envelope.
- ▶ Place channels on pixels and metal on the boundaries.

$$\delta_i^t \in \{0,1\}$$

$$\mu_{i,j} \in \{0,1\}$$



An Nonlinear Nonconvex Model

(A. Fügenschuh, W. Hess, L. Schewe, A. Martin, S. Ulbrich, Verfeinerte Modelle zur Topologie- und Geometrie-Optimierung von Blechprofilen mit Kammern, 2nd Proc SFB 666, 17-28, 2008)

- ▶ Given areas

$$a_i \cdot b_i = A_i$$

- ▶ Given total area

$$a \cdot b = \sum_i A_i$$

- ▶ Packing without overlapping

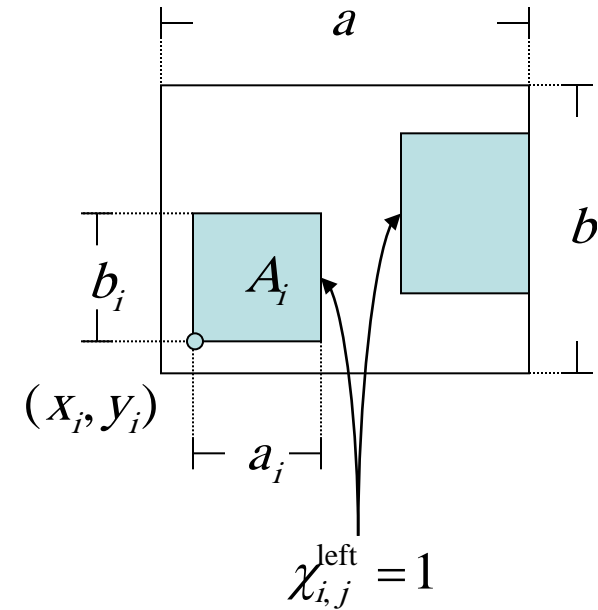
$$x_i + a_i \leq x_j + M \cdot (1 - \chi_{i,j}^{\text{left}})$$

$$x_j + a_j \leq x_i + M \cdot (1 - \chi_{i,j}^{\text{right}})$$

$$y_i + b_i \leq y_j + M \cdot (1 - \chi_{i,j}^{\text{below}})$$

$$y_j + b_j \leq y_i + M \cdot (1 - \chi_{i,j}^{\text{above}})$$

$$\chi_{i,j}^{\text{left}} + \chi_{i,j}^{\text{right}} + \chi_{i,j}^{\text{below}} + \chi_{i,j}^{\text{above}} \geq 1$$



- ▶ Boundary conditions

$$x_i + a_i \leq a, \quad y_i + b_i \leq b$$

- ▶ Minimize total border length

$$\min a + b + \sum_i (a_i + b_i)$$

Exercise

- ▶ Try the various linearization techniques for this problem
- ▶ Basic model: `template.zpl`
- ▶ Contains everything but `width*height = Area`
- ▶ Data set: `conduit6.dat`
- ▶ Interpolation of log function: `log-approx <lb> <ub> <error>`
- ▶ Compute sin/cos values for SOC: `trigonometrics <n>`
- ▶ Solve problem with SCIP
- ▶ Write solution to file (`wr sol my.sol`)
- ▶ Visualisation tool: `makesvg <my.sol>`

A Free Flight Model Based on ODE

- ▶ Equations of motion

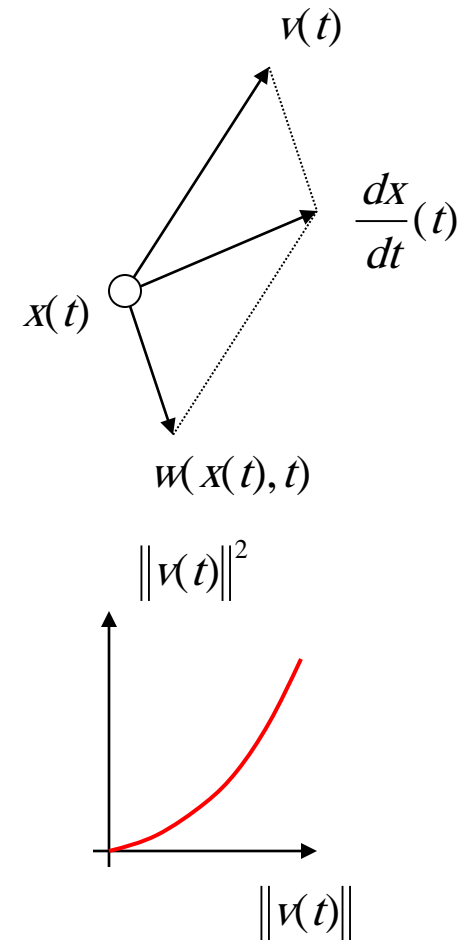
$$\frac{dx_1}{dt}(t) = v_1(t) + w_1(x_1(t), x_2(t), t)$$

$$\frac{dx_2}{dt}(t) = v_2(t) + w_2(x_1(t), x_2(t), t)$$

- ▶ Minimize fuel consumption:

$$\min \int_{t=0}^T \|v(t)\|^2 dt$$

t	time
$x(t)$	position of aircraft at time t
$v(t)$	aircraft velocity at time t
$w(x(t), t)$	wind velocity at time t in $x(t)$



A Free Flight Model Based on ODE

Equations of motion

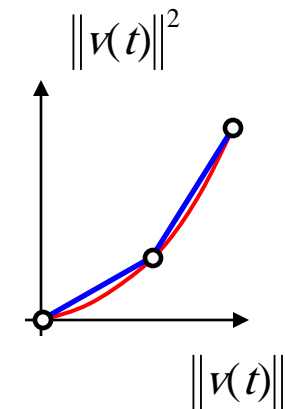
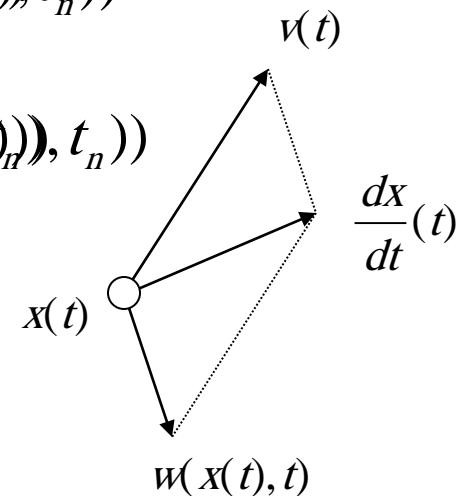
$$\frac{x_1(t + \Delta t) - x_1(t)}{\Delta t} = \frac{dx_1(t)}{dt} = v_1(t) + w_1(x(t), t)$$

$$\frac{x_2(t + \Delta t) - x_2(t)}{\Delta t} = \frac{dx_2(t)}{dt} = v_2(t) + w_2(x(t), t)$$

Minimize fuel consumption:

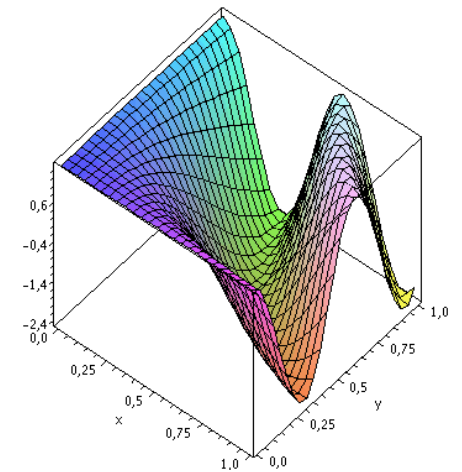
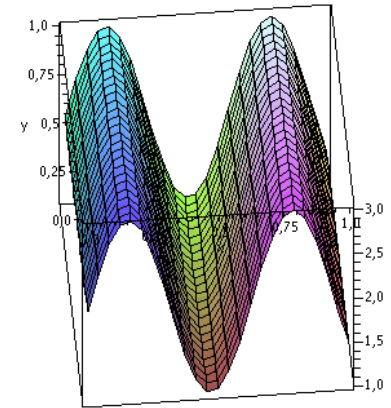
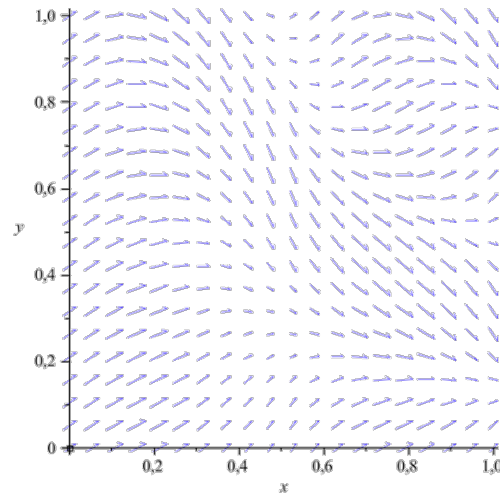
$$\min \sum_{t=0}^N \sum_{k=1}^K \|v(t)\|_k^2 \Delta t$$

- t time
- $x(t)$ position of aircraft at time t
- $v(t)$ aircraft velocity at time t
- $w(x(t), t)$ wind velocity at time t in $x(t)$



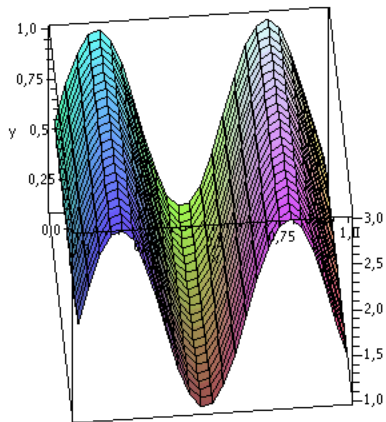
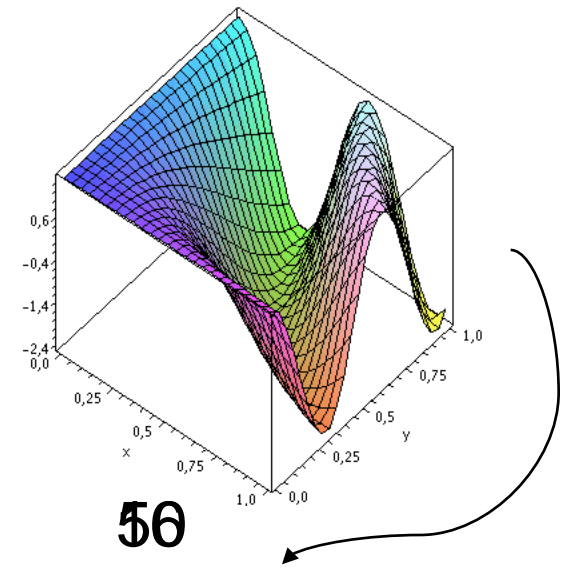
Wind

- ▶ 2-d vectorfield
- ▶ 2 nonlinear functions in 2-d

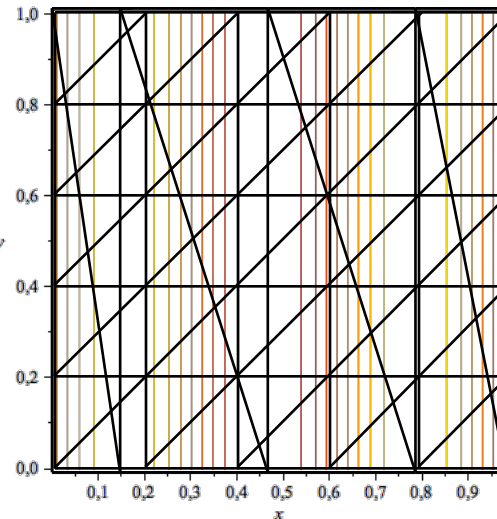


Piecewise Linear Approximation of a 2-D Nonlinear Function

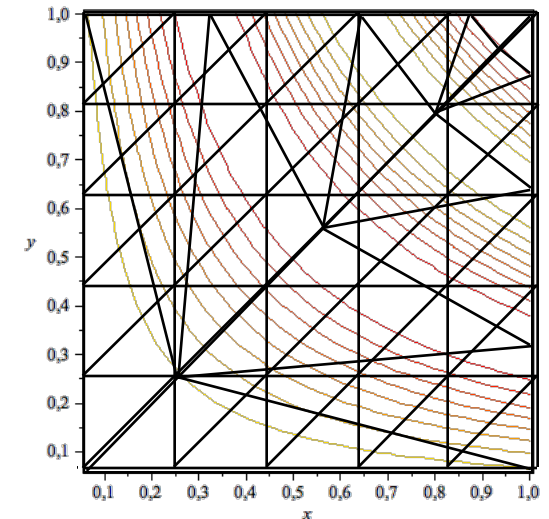
- ▶ Contour lines
- ▶ Interpolation (equidistant)
- ▶ Interpolation (adaptive)



80



56



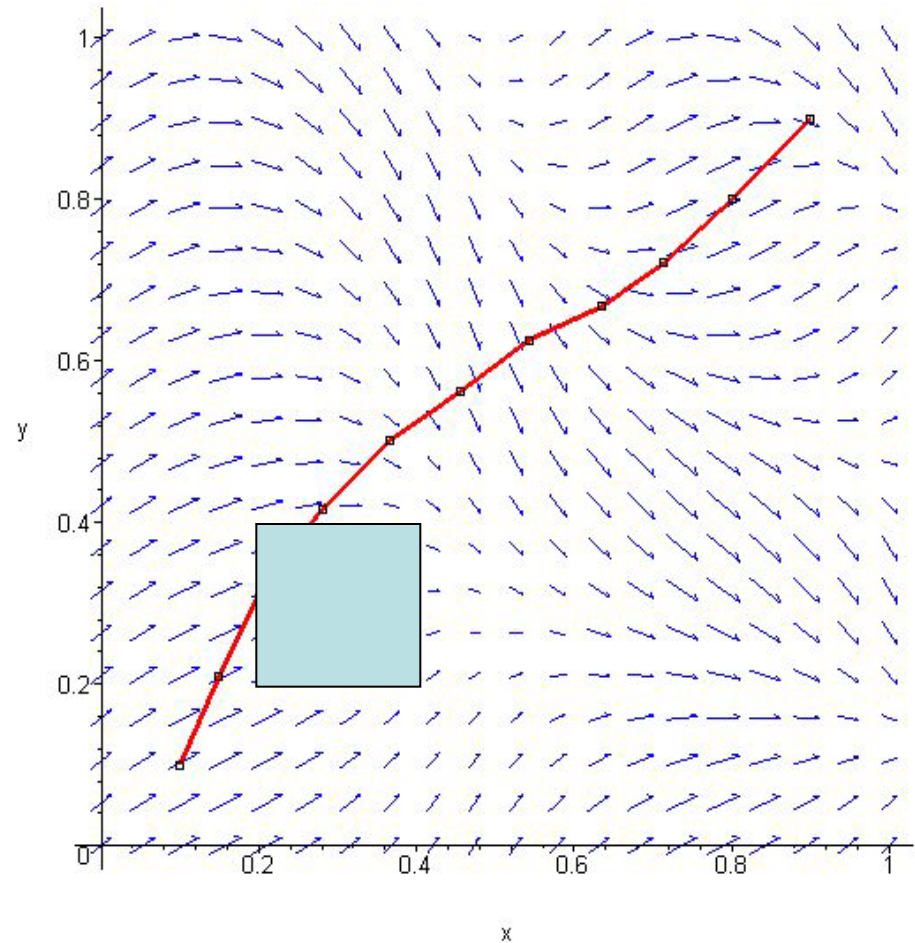
Free Flight: Results

► Incremental method in 2-d (Cplex10)

- Equidist. 1: 891 sec.
- Equidist. 2: 40 sec.
- Adaptive: 5 sec.

► Restricted air-space

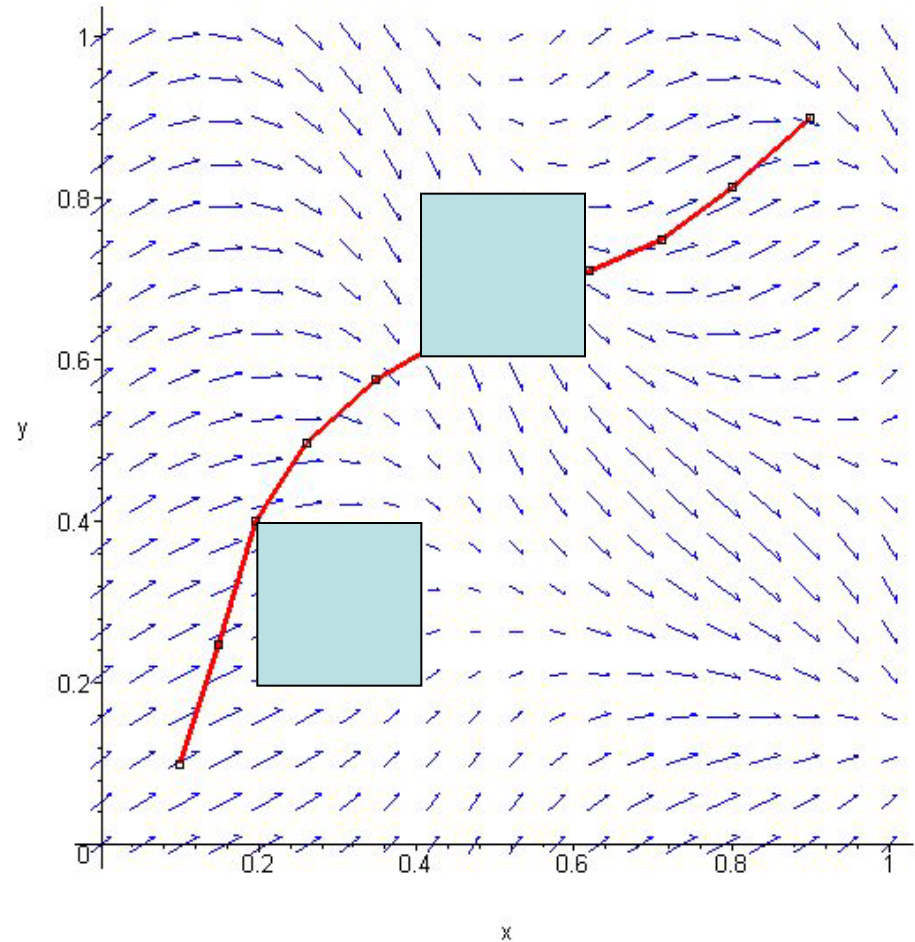
- Blue area forbidden from $t = 0$ to $t = 5$



Free Flight: Restricted Airspaces

► Incremental method in 2-d (Cplex10)

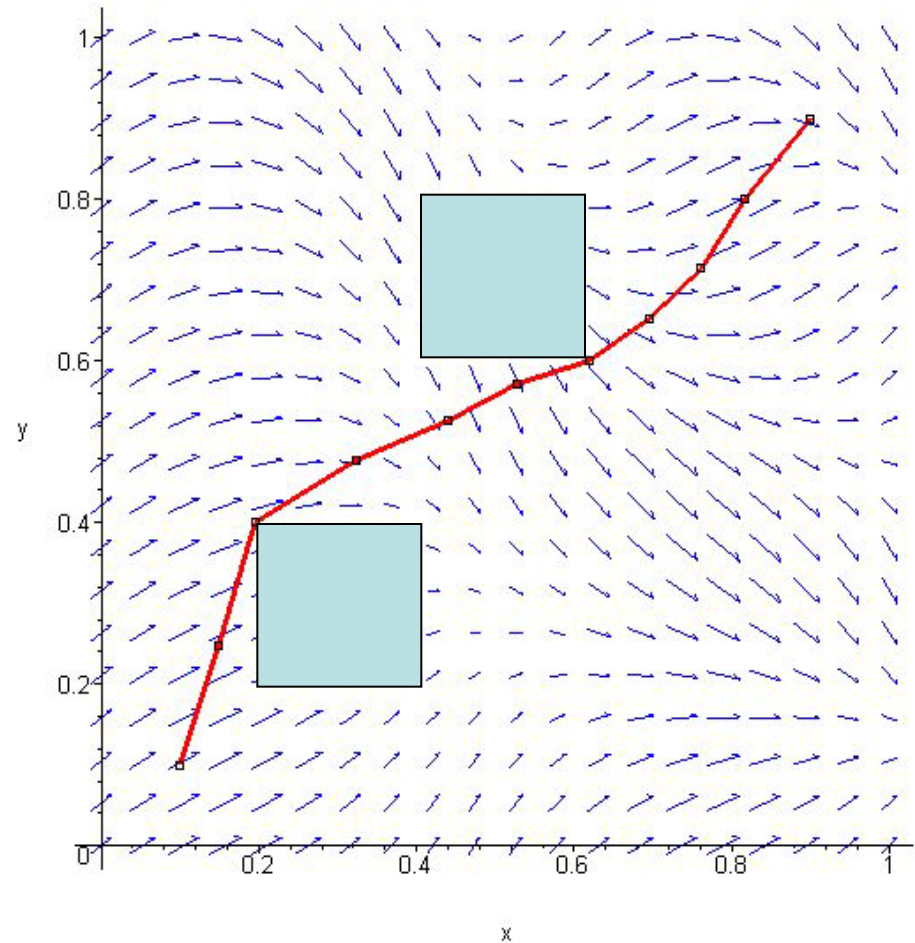
- Equidist. 1: 6600 sec.
- Equidist. 2: 238 sec.
- Adaptive: 78 sec.



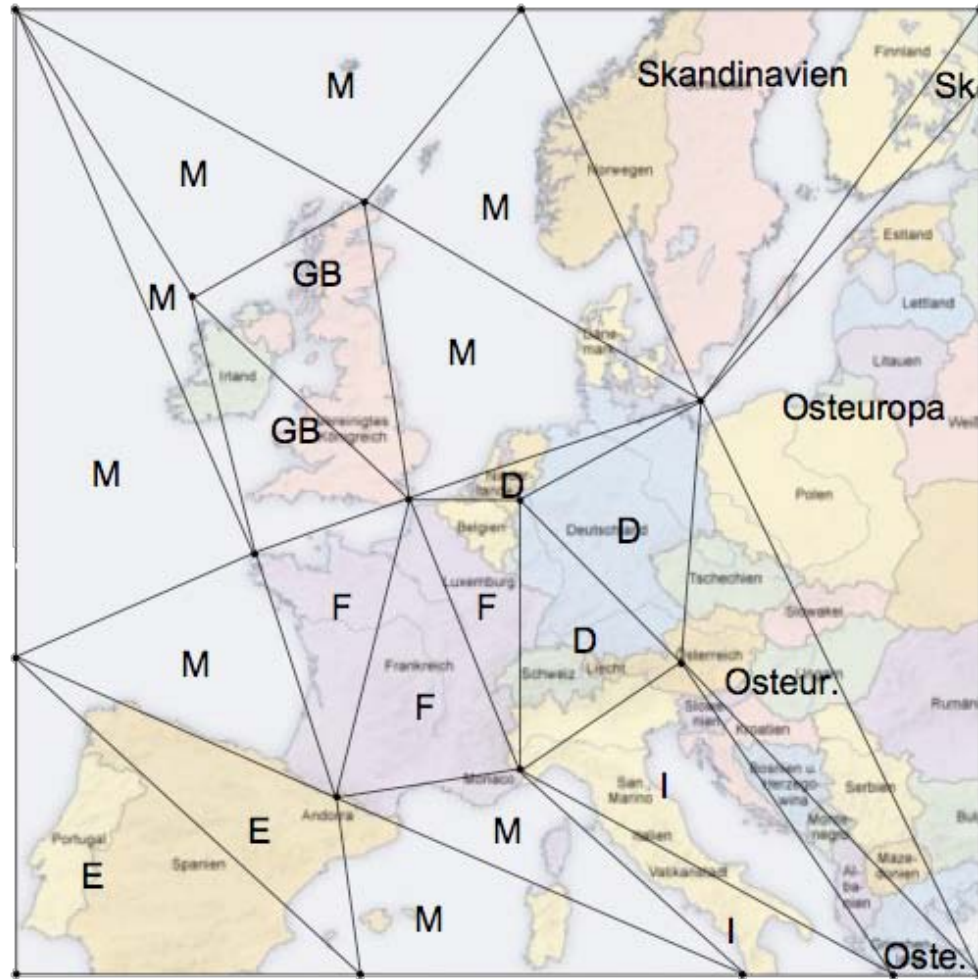
Free Flight: Restricted Airspaces

► Incremental method in 2-d (Cplex10)

- Equidist. 1: 36579 sec.
- Equidist. 2: 900 sec.
- Adaptive: 618 sec.



Free Flight: Overflight Costs



Free Flight: Overflight Costs



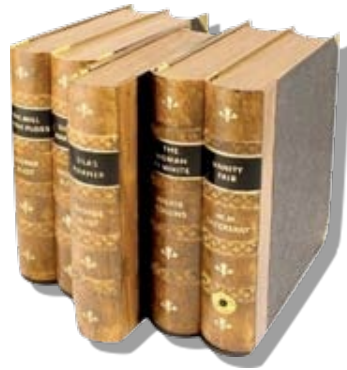
Free Flight: Overflight Costs



Some Facts about Paper and Recycling

(sources: Valkama, 2007 & Wikipedia)

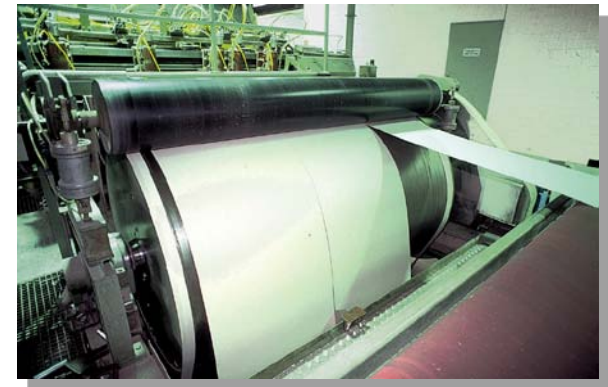
- ▶ Newspapers, journals, books, packing material, hygienic articles, ... are all made of paper and carton.
- ▶ Per year Germany consumes 21 million tons of paper and carton. That is, every person consumes ~250kg paper/year.
- ▶ Paper is one of the best-recycled products: 15.5 millions tons are reused.
- ▶ An increasing rate of today 67% of the fibers come from these sources.



Steps in the Recovered Paper Production

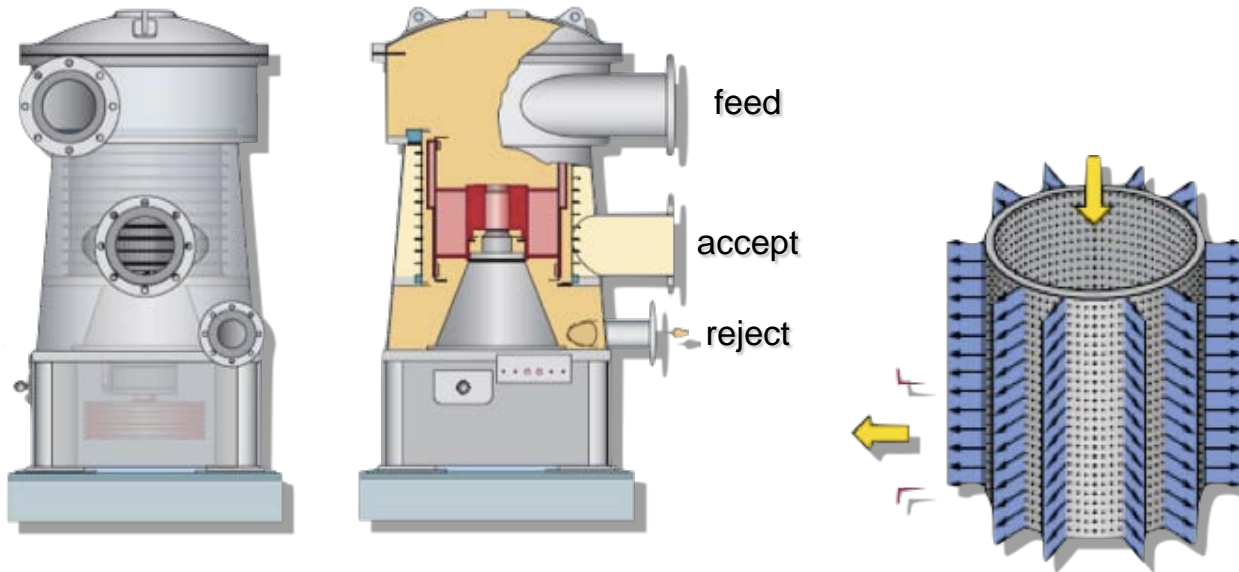
(Valkama, 2007)

- ▶ Recycling fibres from waste paper consists of several steps:
 - ▶ Manual removal of contaminant materials.
 - ▶ Hackle paper into small pieces.
 - ▶ Resolve pieces in water and obtain pulp.
 - ▶ Clean the pulp from paper clips, plastic materials, and stickies.
 - ▶ De-ink the pulp.
 - ▶ The recovered paper suspension (fibres) is layed on grids and dried.
 - ▶ New paper rolls can now be produced.
- ▶ Too many stickies reduce the quality of the recovered paper, and can even break the rolls during production.
- ▶ Estimated production loss due to stickies: 265 mill. €.



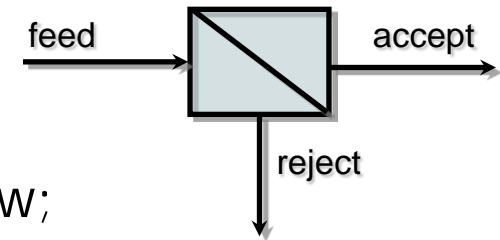
Sticky Sorting in Practice

- ▶ Sorters (screeners, separators) come in various types and sizes.
- ▶ Differences:
 - ▶ Capacity (amount of pulp per time).
 - ▶ Sieves (size, slot type and width).
 - ▶ Max. admissible operating pressure.



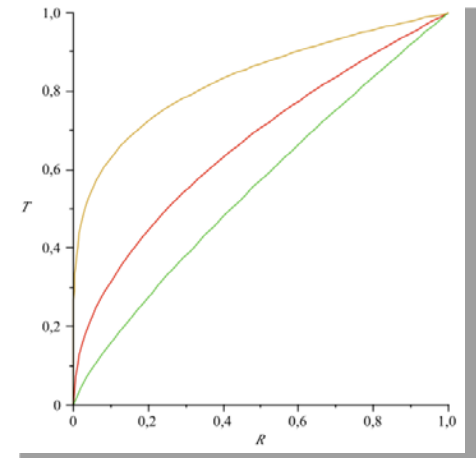
The Plug Flow Model

- ▶ Each sorter has one inflow feed, and two outflows, accept and reject.
- ▶ Mass is conserved: $m^{in} = m^{acc} + m^{rej}$.
- ▶ Several components (~12) are in the pulp flow; we restrict here to two, fibers and stickies.
- ▶ The separation efficiency for component k is $T_k = \frac{m_k^{rej}}{m_k^{in}}$.
- ▶ The total mass reject loss (the reject rate) is $R = \frac{m^{rej}}{m^{in}}$.
- ▶ Kubát and Steenberg developed in the 1950's the plug flow model. According to their model the coupling $T_k = R^{\beta_k}$ holds for each k . Parameters β_k depend on the sorter and the component. They are obtained by measurements.



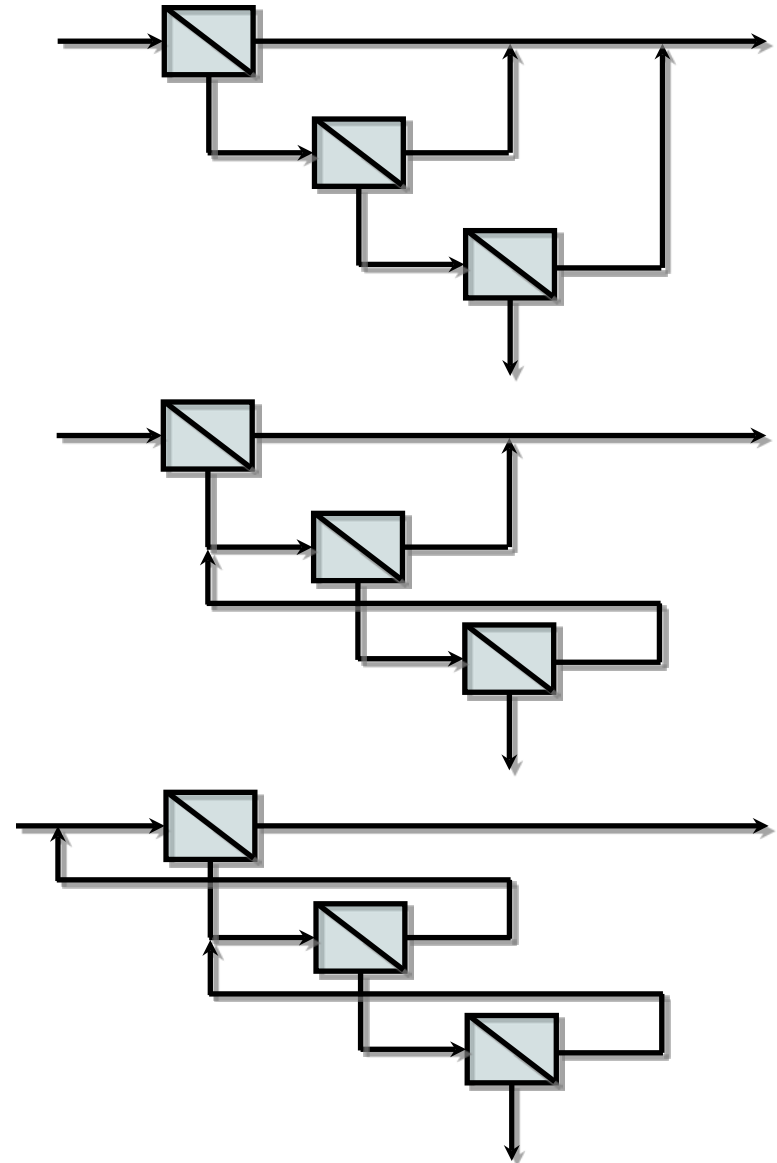
$$T_k = \frac{m_k^{rej}}{m_k^{in}}$$

$$R = \frac{m^{rej}}{m^{in}}$$



From Single Sorters to Systems of Sorters

- ▶ The sticky-sorter facility consists of 3-5 sorters and pipelines.
- ▶ Several examples of such systems are known:
 - ▶ feed forward,
 - ▶ partial cascade, and
 - ▶ full cascade.
- ▶ The pulp flow is sent through pipelines from one sorter to the next.
- ▶ The amount per commodity in the total inflow is known.
- ▶ The system has a total accept and a total reject.
- ▶ Goal: maximize stickies in total reject and fibers in total accept.



A Nonlinear Mathematical Model (NLP)

- ▶ Sets: pipes P , sorters S , components K .
- ▶ Parameters
 - ▶ Component $k \in K$ inflow mass: $m_k^{in} \geq 0$.
 - ▶ Pipe from accept/reject of sorter s_1 to inflow of s_2 ? $p_{s_1 s_2}^{acc}, p_{s_1 s_2}^{rej} \in \{0, 1\}$.
 - ▶ Gain/loss per unit of k in total accept/reject: $c_k^{acc}, c_k^{rej} \in \mathbb{R}$.
 - ▶ Sorter's beta parameter vector: $\beta_{s,k} \in]0, 1[$.
- ▶ Variables
 - ▶ Mass flow of k into/out of sorter s : $m_{s,k}^{in}, m_{s,k}^{acc}, m_{s,k}^{rej} \geq 0$.
 - ▶ Mass flow to total accept/reject: $m_k^{acc}, m_k^{rej} \geq 0$.
 - ▶ Reject rate of sorter s : $R_s \in [l_s, u_s]$.
- ▶ Constraints
 - ▶ Mass conservation: $m_{s,k}^{in} = m_{s,k}^{rej} + m_{s,k}^{acc}$.
 - ▶ Plug flow: $m_{s,k}^{rej} = R_s^{\beta_{s,k}} \cdot m_{s,k}^{in}$.
 - ▶ Network topology: $m_{s_2,k}^{in} = \sum_{s_1:(s_1 s_2) \in P} (p_{s_1 s_2}^{acc} \cdot m_{s_1,k}^{acc} + p_{s_1 s_2}^{rej} \cdot m_{s_1,k}^{rej})$.
- ▶ Objective: $\sum_{k \in K} (c_k^{acc} \cdot m_k^{acc} + c_k^{rej} \cdot m_k^{rej}) \rightarrow \max$.

Including the Topology

- ▶ There are many ways to connect the sorters.

#sorters	#topologies
1	1
2	8
3	318
4	26,688
5	3,750,240

- ▶ Topological decisions can be taken into the model.
- ▶ Instead of parameters $p_{s_1 s_2}^{rej}$ and $p_{s_1 s_2}^{acc}$ we introduce a binary variables.
- ▶ Expressions $p_{s_1 s_2}^{acc} \cdot m_{s_1, k}^{acc}$ and $p_{s_1 s_2}^{rej} \cdot m_{s_2, k}^{rej}$ then are also nonlinear.
- ▶ They have to be linearized again.
- ▶ See also Floudas (1987, 1995), Nath, Motard (1981), Nishida, Stephanopoulos, Westerberg (1981), Friedler, Tarjan, Huang, Fan (1993), Grossmann, Caballero, Yeomans (1999), and many more.

Linearizing the Topology Constraints

- ▶ Remember: $m_{s_2,k}^{in} = \sum_{s_1:(s_1s_2) \in P} (p_{s_1s_2}^{acc} \cdot m_{s_1,k}^{acc} + p_{s_1s_2}^{rej} \cdot m_{s_2,k}^{rej})$.
- ▶ Introduce new variables $\mu_{s_1s_2,k}^{acc}, \mu_{s_1s_2,k}^{rej} \geq 0$ for potential mass flowing from accept/reject of sorter s_1 to the input of sorter s_2 .

▶ Constraints

- ▶ Mass flow only in pipes (M a sufficiently large constant):

$$\mu_{s_1s_2,k}^{acc} \leq M \cdot p_{s_1s_2}^{acc}, \quad \mu_{s_1s_2,k}^{rej} \leq M \cdot p_{s_1s_2}^{rej}.$$

- ▶ Exactly one pipe is selected:

$$\sum_{s_2:(s_1s_2) \in P} p_{s_1s_2}^{acc} = \sum_{s_2:(s_1s_2) \in P} p_{s_1s_2}^{rej} = 1.$$

- ▶ Coupling of mass and potential mass:

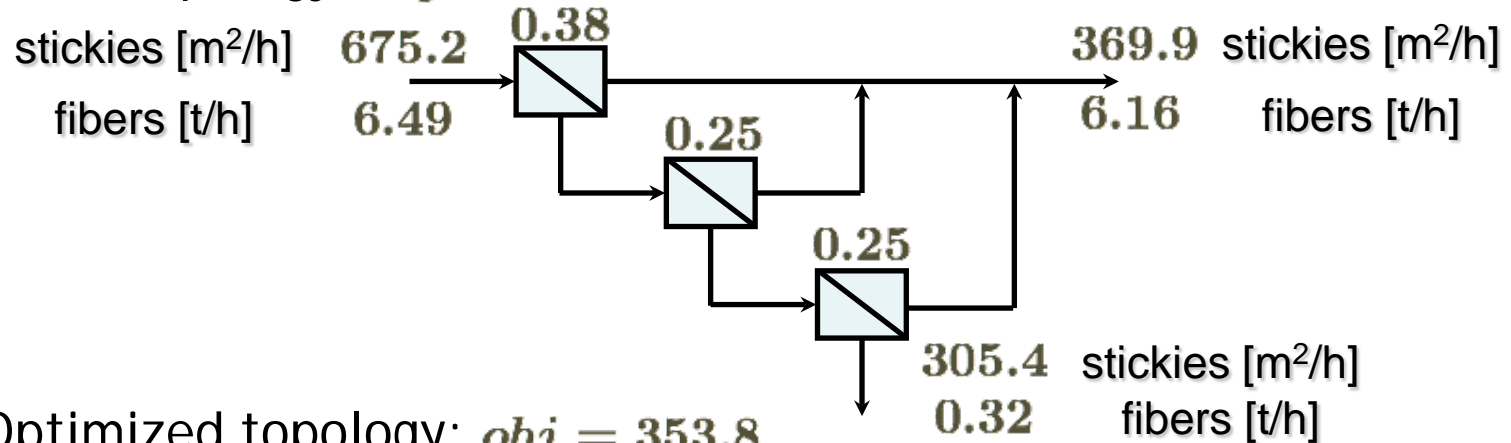
$$m_{s_2,k}^{in} = \sum_{s_1:(s_1s_2) \in P} (\mu_{s_1s_2,k}^{acc} + \mu_{s_1s_2,k}^{rej}),$$

$$m_{s_1,k}^{acc} = \sum_{s_2:(s_1s_2) \in P} \mu_{s_1s_2,k}^{acc},$$

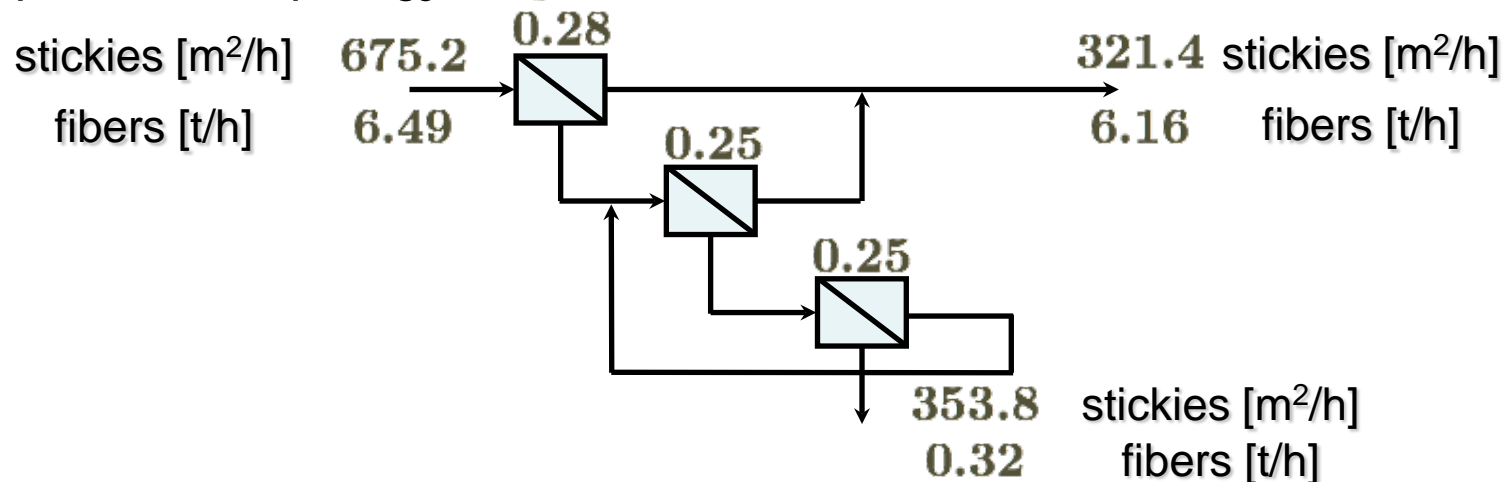
$$m_{s_1,k}^{rej} = \sum_{s_2:(s_1s_2) \in P} \mu_{s_1s_2,k}^{rej}.$$

Computational Results

- ▶ Objective: maximize stickies within reject.
- ▶ Additional constraint: fiber-loss (i.e., fibers in reject) at most 5%.
- ▶ Given topology: $obj = 305.4$



- ▶ Optimized topology: $obj = 353.8$



Zur Anzeige wird der QuickTime™
Dekompressor „H.264“
benötigt.

Thank you for your attention!



Questions?